	·····										
<b>Work Order</b> Thursday, Septemb											Page 1
Revision ID:	3536-35			Accept				s	etup Star Stoj	1 10011101 0	
		Start Qty: 8.00 Req'd Qty: 8.00		•	Cust Item Customer:	ID:			, ,	P	1818 118 1181 1881
	Process Plan:	-R	Date:	Tooling: _ SPC (Y/N):		ate:		R	tun Star Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3536	Revisi Rev A	on Nbr									
Waterjet FLOW CNC Waterjet	F	FLOW WATER JET  Memo  1-Cut as pe  Deburr if n	r Dwg D3536 □Dwg ecessary	0.00 0.00 Rev:□Prog Rev:_	<b>A</b> 🖂 🗆 2-			R(a-	10-4		8
110  QC  Quality Control	Ç	QC2- Inspect parts off r Memo	nachine FAI/FAIB	0.00				_IR10-	10-4		

Quality Control

Memo

QC8- Inspect parts - second check

Dart Aerosp	ace	Ltd
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W/O:	WORK ORDER CHANGES									
DATE	STEP	PRO	CEDURE CH	IANGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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### Work Order ID 62462

Thursday, September 30, 2010 12:43:42 PM



Page 2

Item ID:

D3536-35

Accept

Setup Start

Stop



**Revision ID:** 

**Start Date:** 

Item Name:

Required Date: 10/8/2010

Gasket

9/30/2010

Start Qty: 8.00

Req'd Qty: 8.00



Date:\_\_\_\_\_

**Cust Item ID: Customer:** 

Reference:

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-			vи	16.

Process Plan:

Date:

Tooling:

SPC (Y/N):

Set Up/

**Run Hours** 

Date: Date: Run Start

Stop

Sequence ID/ **Work Center ID** 

130

Packaging

Operation Description

QC:

Identify as per dwg & Stock Location

Memo

0.00

Tool ID

Tool # Plan Code

Accept Reject Qty Qty

Reject Number

Insp. Stamp

Packaging

0.00

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/10/00sty MF 10-10-06

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		WO	RK ORDER CHANGI	ES				
STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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# **Picklist Print**

Thursday, September 30, 2010 12:43:46 PM

Work Order ID: 62462

Parent Item:

D3536-35

Parent Item Name: Gasket



**Start Date:** 9/30/2010

Required Date: 10/8/2010

Page 1

Start Oty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063	1	Purchased	No			100	sf	415.0353	0.6197	5.218526	7.5	-	
										K	10-10-1	Ή	

**NEOPRENE SHEET 0.063** 

<b>Location</b>	Loc Qty	Loc Code	•	
MAT	309.7822	<u> </u>		( -
11469	1 105.9602	<u>!</u>		(1
11550	0 203.822		115500	
MAT052	105.2531			
11417	6 105.2531			

W/O: WORK ORDER CHANGES									
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	Res	olution:	Disposition	1:	QA: N/C	Closed:		Date: _	
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DATE	STEP	Description of NC			ction B	Vei	rification	Approval	Approval
	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da	1&   S	ection C	Chief Eng	QC Inspector
	and the state of t								

DART AEROSPACE LTD	Work Order:	643612
Description: Gasket	Part Number:	D3536-35
Inspection Dwg: D3536 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

|--|

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.25	+/-0.030	25,25	<b>1</b> 0		T 4301	
19.75	+/-0.030	14.75	7		7	
17.75	+/-0.030	17.75	7		7	
14.25	+/-0.030	14.24	85		Τ	
9.50	+/-0.030	9.50	X.		1	
4.75	+/-0.030	4.75	<b>*</b>		1	
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6.75	+/-0.030	6.75	*		V	
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Ø0.19	+0.005/-0.001	192	*		٧	
0.063	+/-0.010	,064	*		V	

Measured by:	<b>B</b>	Audited by:	Prototype Approval:	N/A
Date:	10-10-4	Date: 16/10/65	Date:	N/A

Rev	Date	Change	Revised by	Approyed
Α	07.03.14	New Issue	KJ/JLM ck	

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DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	on C	Chief Eng	QC Inspector
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CHECKED

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D3536

SHEET 1 OF

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DRAWING NO

DART

**AEROSPAC** 

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10.25

GASKET

06.10.25

NEW ISSUE

26.65 23.15 21.15 -17.65 - 0.90 - 5.65 1.89 DETAIL A 3.90 **Ø**0.19 (TYP 3 PLS) D3536-11 GASKET

SHOP COTY RETURNITO ENGINFERENG UNCONTROLLIBRE SUBJECT TO AMENDMENT WITHWALLEY

NO 62442 BS10-9-30

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	D3536-13 GASKET	

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PURPOSE

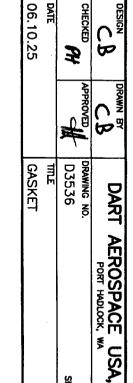
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COPIED

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT &
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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W/O:			WC	RK ORDER CHANGI	ES				
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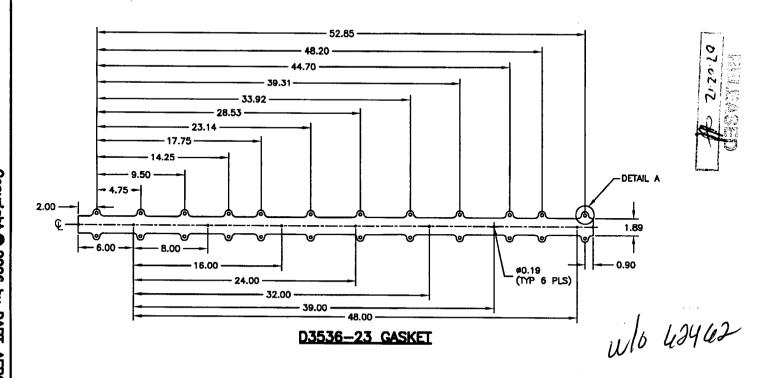


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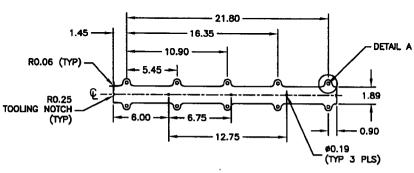
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
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- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-25 GASKET

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**PURPOSE** 

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PURPOSE

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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
  3) PART IS SYMMETRICAL ABOUT &
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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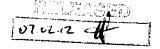
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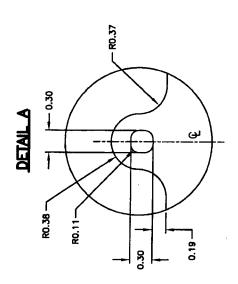
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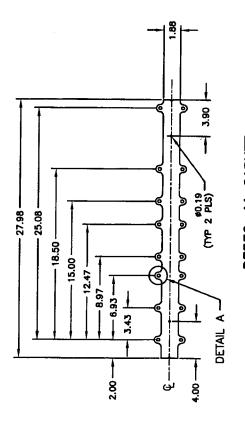
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1) MATERIAL: BLACK NEOPRENE SHETT, 1/18 THICK, 60 DUROMETER (REF DART SPEC. M—NEO60—S.063)

FINISH: NONE
PART IS SYMMETRICAL ABOUT ©
TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES
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Dart Aerospace	Ltd
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